BELL SYSTEM PRACTICES Plant Series

SECTION 463-215-108 Issue I, April, 1964 AT&TCo Standard

BRACKETS FOR MOUNTING PUSHBUTTON SIGNALING KEYS ON TELEPHONE SETS

I. GENERAL

1.01 This section shows identification and installation information on the 75A, 76A, and 77A brackets.



Fig. 1 - 75A Bracket, Top and Bottom Views

2. IDENTIFICATION

- **2.01** The 75A, 76A, and 77A brackets hold a key on the side of a telephone set.
- 2.02 The 75A bracket (Fig. 1) holds the 549A (4-button) key. The 76A bracket (Fig. 2) holds the 549C (8-button) key. The 77A bracket (Fig. 3) holds the 551A (1-button) key.

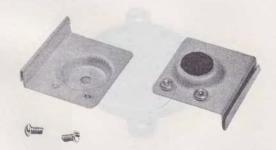


Fig. 3 - 77A Bracket, Top and Bottom Views

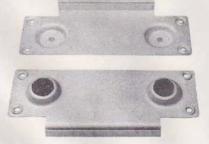


Fig. 2 - 76A Bracket, Top and Bottom Views

3. INSTALLATION

- 3.01 To mount the 549-type key on a 75A or 76A bracket, proceed as follows:
 - (1) Remove four screws from bottom of key.
 - (2) Line up holes in key with holes in bracket.
 - (3) Replace screws.

Note: On older keys, the screws are not long enough for mounting. Use P-142993 FHM screws.

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- 3.02 To mount the 551A key on the 77A bracket:
 - (1) Remove cover from 551A key.
 - (2) Mount key to bracket using two screws provided with bracket.
 - (3) Replace cover.
- 3.03 To install bracket on telephone set:
 - (1) Remove housing from set.
 - (2) Place groove in bracket over lip of telephone set base.
 - (3) Replace housing.
- 3.04 The 75A, 76A, and 77A brackets mount to the telephone set in the same manner. See Fig. 4 and 5 for a typical installation.



Fig. 4 - Typical Installation



Fig. 5 - Typical Installation, Cover Removed

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