

EQUIPMENT CABINETS AND APPARATUS MOUNTINGS IDENTIFICATION

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1. GENERAL

1.01 This section covers the identification of apparatus boxes, equipment cabinets, apparatus mountings, and associated hardware.

1.02 This section is reissued to:

- Add information on the 77C apparatus mounting and the 262A adapter
- Change the rating of the ED-69463-50, Group 6 cover, from Manufacture Discontinued (MD) to Additions and Maintenance Only (A&M Only)
- Revise text and add Table of Contents.

Due to extensive changes, marginal arrows have been omitted.

1.03 Some items in this section are available in different specifications. These are shown as group numbers added to the ED number on

drawings or in supplies catalogs. Footnotes are provided throughout this section to draw attention to this. Refer to ED drawings or supplies catalogs for different specifications that are desired.

1.04 Table A lists mounting plate and key telephone unit mounting information for certain apparatus mountings and cabinets.

2. APPARATUS BOXES

105-Type Apparatus Box

2.01 The 105-type apparatus box (Fig. 1) is a metal base with a cover designed to mount four single- or two double-space angle-bracket type key telephone units (KTUs). Two fanning rings are furnished with each box.

2.02 The fiber dust-sealing guard has been replaced by a single piece 813080025 (P-30H002) plastic dust guard. Two dust guards are shipped with each 105-type apparatus box and will slip into the cable entrance openings in the top and bottom of the cover to minimize dust seepage. The plastic dust guard can be cut to fit around entering wires or cables as necessary.

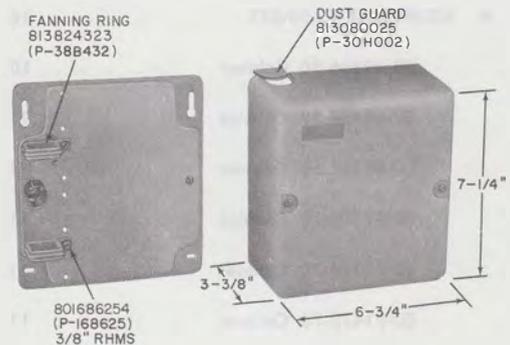


Fig. 1—105-Type Apparatus Box

TABLE A

APPARATUS	WILL ACCOMMODATE							
	MOUNTING PLATES				KTU TYPE			
	WIDTH (INCHES)		LENGTH (INCHES)					
	1-3/4	2	19	23	ANGLE BRACKET	STRIP	PANEL*	PLUG-IN
QUANTITY		19	23	ANGLE BRACKET	STRIP	PANEL*	PLUG-IN	
105-Type Apparatus Box					•			
15A Apparatus Mounting					• Note 1		•	
31A Apparatus Mounting					• Note 1		•	
31B Apparatus Mounting					• Note 1		•	
16A Apparatus Mounting	6 Note 1	6	• Note 1	•	• Note 1	• Note 1	•	•
16C Apparatus Mounting	6 Note 1	6	• Note 1	•	• Note 1	• Note 1	•	•
26A Apparatus Mounting	12 Note 1	13†	•	•	• Note 1	• Note 1	•	
4-Plate Equipment Cabinet per 91472-70‡	4		•		• Note 1	•		
11-Plate Apparatus Cabinet per ED-91194-01‡	11	9	• Note 2	•	• Note 1	• Note 2	• Note 2	•
18-Plate Apparatus Cabinet per ED-91180-01‡	18	15	• Note 2	•	• Note 1	• Note 2	• Note 2	•
26-Plate Apparatus Cabinet per ED-92185-01‡	26	23	• Note 2	•	• Note 1	• Note 2	• Note 2	•
45-Plate Apparatus Cabinet per ED-91981-01‡	45	40	• Note 2	•	• Note 1	• Note 2	• Note 2	
Wall Relay Rack per ED-69463-50‡	40 Note 1	34 Note 1	• Note 1	• Note 1	• Note 1	• Note 1	• Note 1	•
Floor-Supported Cabinet per ED-69366-50 Group 1	Two 26A Apparatus Mountings on Roller Slides.							
Floor Stand per ED-69462-50 Group 1	Mounting for one 177A backboard or 300-type key service unit.							
Floor-Supported Cabinet per ED-69488-50 Group 1	One 26A Apparatus Mounting on Roller Slide.							
Floor-Supported Cabinet per ED-69489-50 Group 1	Two 26A Apparatus Mountings on Roller Slide.							

Note 1: Requires adapter, mounting bars, or group number.

Note 2: Depending on group number, may require adapter(s).

* See SD-69288-0101 for the mounting space required for different sizes of 200-type key telephone units.

† By removing three bars.

‡ Before ordering see ED drawing or, where available, catalog of supplies for appropriate group number.

115-Type Apparatus Box

2.03 The 115-type apparatus box (Fig. 2) is intended for use as a terminating and distributing point in buildings. It is equipped with a snap-on cover, distributing ring(s), and screws for mounting 66-type connecting blocks which must be ordered separately. For further information on the 115-type apparatus box, refer to Sections 461-604-101, 461-604-102, and 463-121-115.

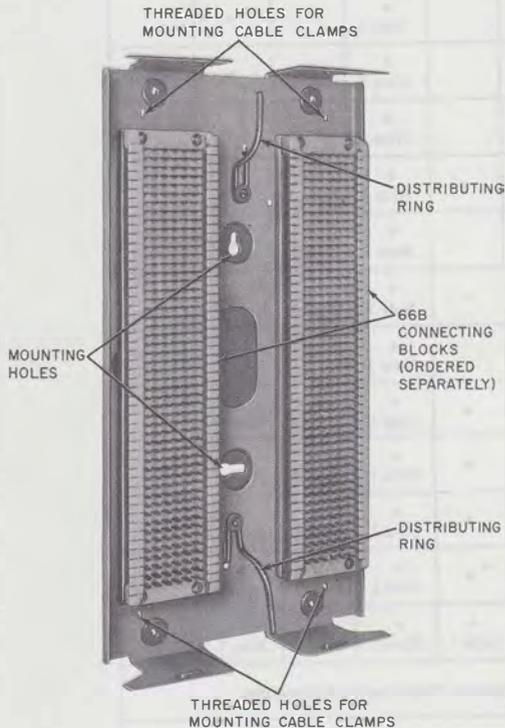


Fig. 2—Typical 115-Type Apparatus Box with Distributing Rings and Connecting Blocks Installed

mount panel-type 200-series KTUs. It can also be used to mount angle bracket KTUs using 813722048 (P-37B204) brackets which must be ordered separately. The apparatus mounting is furnished with an 811910058 (P-19A005) catch and screws for fastening the catch and the apparatus mounting to a 173A backboard. One or two mountings on a backboard can be covered with a 116A cover. The apparatus mounting can be arranged to hinge on either the left or right side.

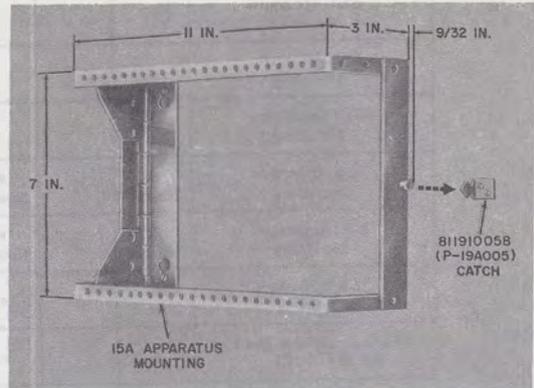


Fig. 3—15A Apparatus Mounting

16-Type Apparatus Mounting

3.02 The 16A (MD) apparatus mounting (Fig. 4) is a hinged metal framework plus backboard used primarily for panel-type 200-series KTUs. It has twice the capacity of the 31A or 31B apparatus mounting and can be wall-mounted or floor-supported (using ED-95023-70 metal stand). For attaching the hinged gate of the 16A apparatus mounting to a metal backboard, use the D-179863 kit assembly. This kit consists of a die-cast aluminum backboard as used with the 16C apparatus mounting, a U-channel detail, and two 66B1-25 connecting blocks.

3. APPARATUS MOUNTINGS

15A Apparatus Mounting

3.01 The 15A apparatus mounting (Fig. 3) is a hinged metal framework primarily used to

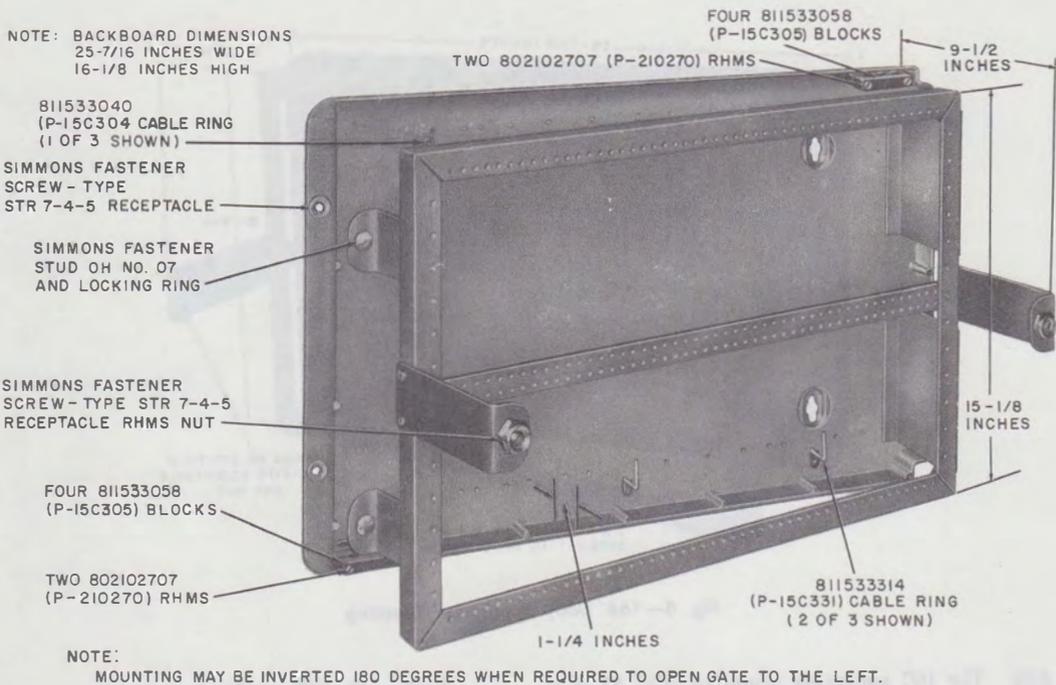


Fig. 5-16C Apparatus Mounting

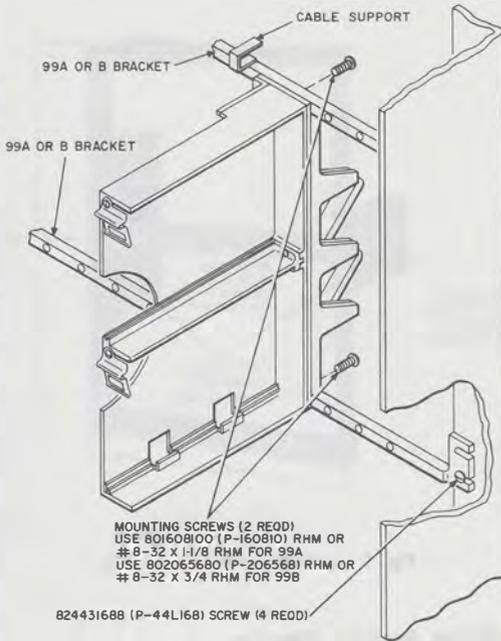


Fig. 6—69-Type Apparatus Mounting on a 99-Type Bracket

26A Apparatus Mounting

3.04 The 26A apparatus mounting (Fig. 7) is a metal framework primarily used for panel-type 200-series KTUs. It is approximately twice the size of the 16-type apparatus mountings. The 26A may be mounted as follows:

- On 23-inch relay racks
- In 18-plate (with gate handle removed) or 45-plate apparatus cabinets
- In ED-69366-50, Group 1 floor-supported cabinet (using ED-69366-50, Group 2 bracket assembly)
- Directly to the floor when equipped with an ED-69366-50, Group 2 bracket assembly
- On an ED-69368-50, Group 1 or Group 3 backboard. (May be enclosed with an ED-69368-50, Group 2 cover.)



Fig. 7—26A Apparatus Mounting

31-Type Apparatus Mounting

3.05 The 31A (MD) apparatus mounting (Fig. 8) is a hinged metal framework approximately twice the size of a 15A apparatus mounting. It is primarily used to mount panel-type 200-series KTUs, mounts on a 173B backboard, and may be enclosed with a 116A cover. The 31A apparatus mounting framework, less welded hinge and quick fastener details, is obtainable as an 811331131 (P-13C113) frame assembly and may be mounted singly or in pairs on 23-inch span frames with the aid of two 813538733 (P-35C873) mounting bars. The 31A apparatus mounting may also be mounted on a 177A backboard by using a D-179862 kit assembly.

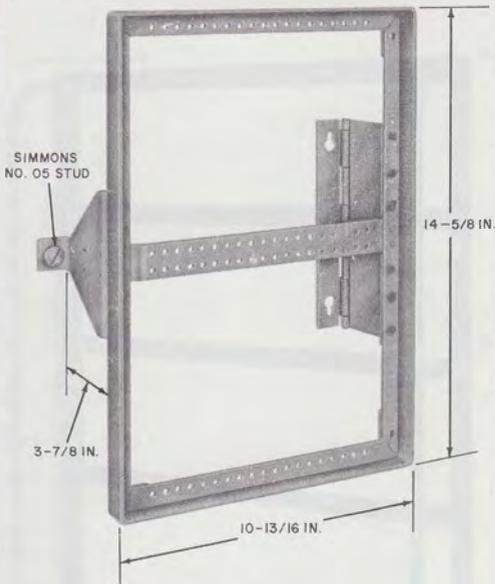


Fig. 8—31A (MD) Apparatus Mounting

3.06 The 31B apparatus mounting (Fig. 9) is a die-cast aluminum hinged framework comparable to the 31A apparatus mounting. Primarily used to mount panel-type 200-series KTUs, the 31B apparatus mounting is designed for use with the 177A backboard and can be arranged to open either to left or right. The unit can be protected with a 116A cover. The 814863056 (P-48F305) and 811533090 (P-15C309) bracket assemblies and associated fasteners must be ordered separately. (The 814863056 contains a Simmons fastener oval head stud No. 5.)

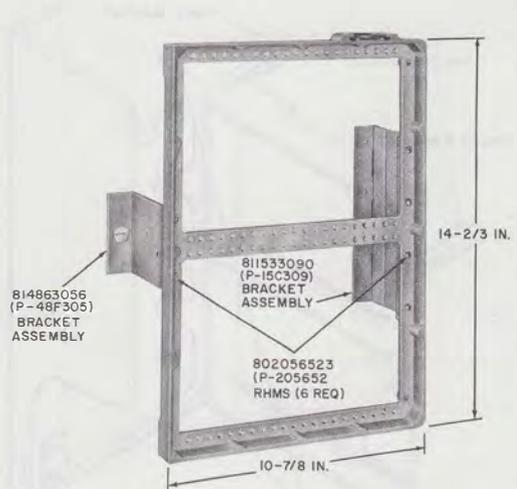


Fig. 9—31B Apparatus Mounting

77-Type Apparatus Mounting

3.07 The 77B apparatus mounting (MD) is a floor-type nonanchored metal stand (preformed steel tubing) adjustable for mounting 513-, 515-, and 570-type (with 2-piece backboard) KSUs when wall mounting is not available. The width is determined by how far the base legs are inserted into the spacer (Fig. 10).

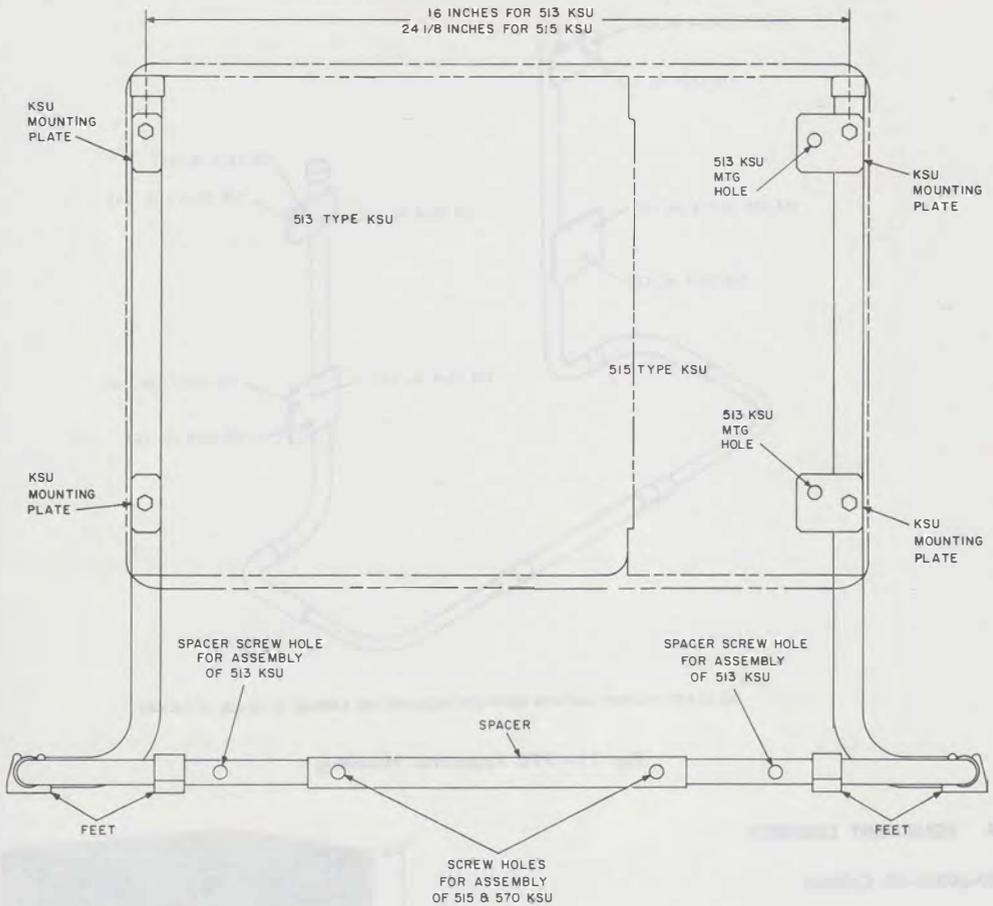


Fig. 10—77B (MD) Apparatus Mounting

3.08 The 77C apparatus mounting (Fig. 11) is similar to the 77B except the mounting plates have been enlarged to provide extra holes for mounting 570-type KSUs with one-piece backboards. The new holes will be circled in yellow. The 77C

apparatus mounting will also accept the 513- and 515-type KSUs or 570-type with 2-piece backboard. Fig. 11 shows the holes used for each KSU and the length of 1/4-20 screws required.

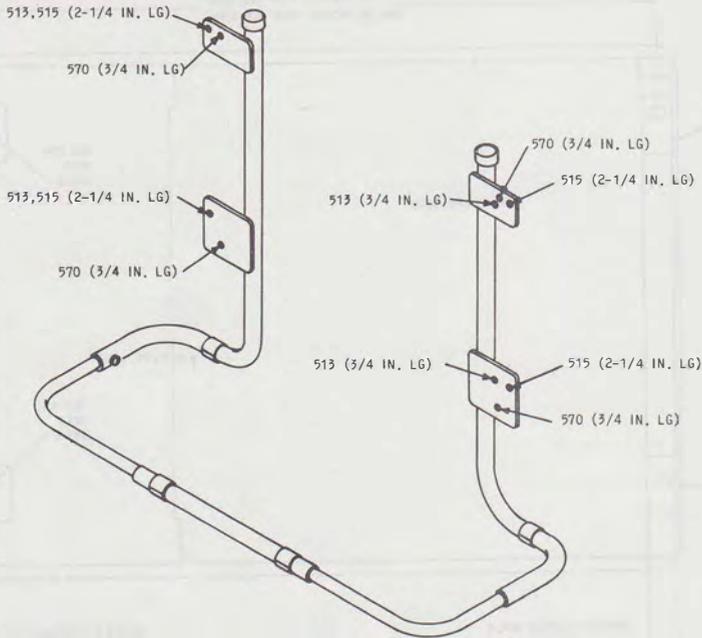


Fig. 11—77C Apparatus Mounting

4. EQUIPMENT CABINETS

ED-69366-50 Cabinet

4.01 The floor-supported cabinet per ED-69366-50,

Group 1 (Fig. 12) is a steel cabinet with light olive gray sides and top. Two front doors are hinged at the bottom so that, when lowered, they provide tracks upon which 26A apparatus mountings roll. The top, side, and rear panels are removable. Two ED-69366-50, Group 3 terminal plate assemblies (Fig. 39) may be mounted within the cabinet. One or two 26A apparatus mountings must be ordered separately. The ED-69366-50, Group 1 cabinet has been replaced by the ED-69489-50 cabinet.

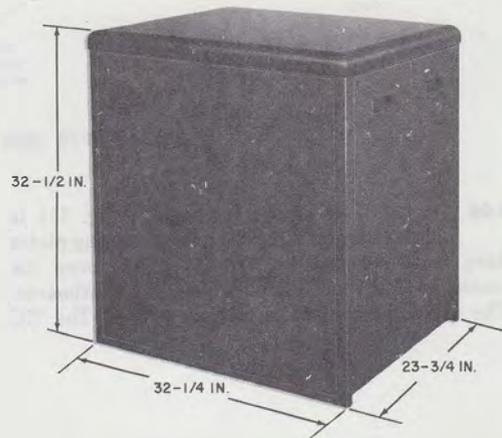


Fig. 12—Floor-Supported Cabinet per ED-69366-50, Group 1

ED-69488-50 Cabinet

4.02 The floor-supported cabinet per ED-69488-50, Group 1 (Fig. 13) is a steel cabinet, light olive gray in color, designed to take one 26A apparatus mounting and ED-69366-50, Group 3 terminal plate assembly. It can be ordered with or without apparatus mounting and terminal plate assembly. The terminal plate assembly is mounted on top of the apparatus mounting. The sides and ends are removable in two halves by removing the lift-off top and releasing a spring catch on each set. This allows lowering of hinged tracks on which the apparatus mounting rolls. Approximately 30 inches of clear space in front of the cabinet are required to allow complete lowering of track. Provision is made for floor mounting when required.

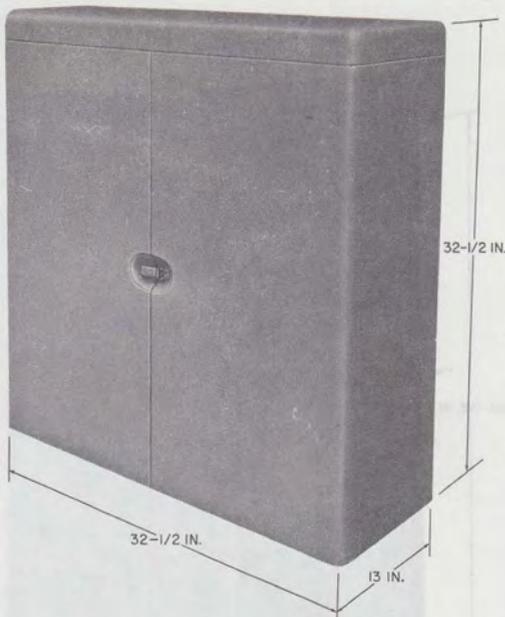


Fig. 13—Floor-Supported Cabinet per ED-69488-50, Group 1

ED-69489-50 Cabinet

4.03 The floor-supported cabinet per ED-69489-50, Group 1 is similar to the ED-69488-50 except

that it has a capacity of two 26A apparatus mountings, two terminal plate assemblies, and is 24-3/8 inches wide.

ED-91180-70 Cabinet

4.04 The 18-plate equipment cabinet per ED-91180-70* (Fig. 14) is a metal cabinet with a lift-off cover and hinged gate structure. It is drilled for wall or floor mounting.

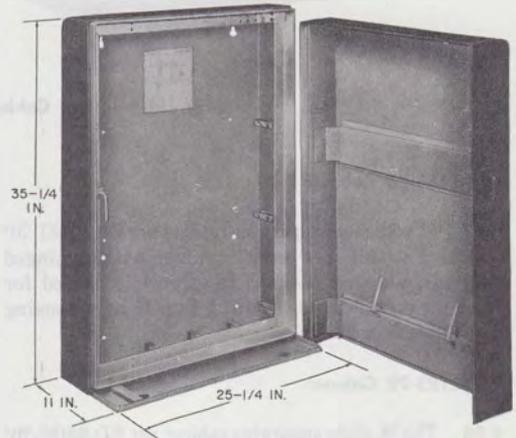


Fig. 14—18-Plate Equipment Cabinet per ED-91180-70

ED-91194-70 Cabinet

4.05 The 11-plate equipment cabinet per ED-91194-70* is similar in construction to the ED-91180-70, but has less mounting plate capacity. It is 23-1/8 inches high, 25-1/4 inches wide, and 11 inches deep. The matching wooden base for floor mounting is available for either the 18- or 11-plate cabinet.

*Available in several different specifications. See ED drawing or, where available, catalog of supplies for group number.

ED-91472-70 Cabinet

4.06 The 4-plate equipment cabinet (MD) per ED-91472-70* (Fig. 15) is a metal cabinet with a hinged steel gate and removable metal cover. The cabinet is drilled for wall or floorstand mounting.

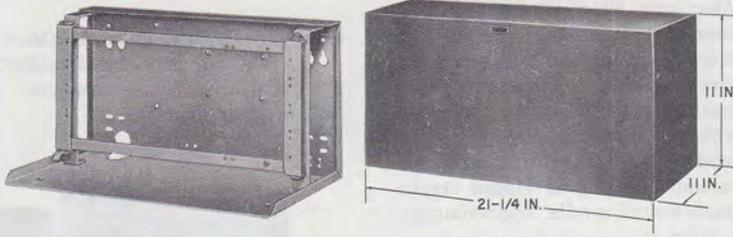


Fig. 15—4-Plate Cabinet per ED-91472-70 (MD)

ED-91981-70 Cabinet

4.07 The 45-plate apparatus cabinet per ED-91981-70* (Fig. 16) is a metal cabinet with a hinged door in front and back. The cabinet is drilled for floor mounting. It is shown in Fig. 16 as a housing for storage batteries.

ED-92185-70 Cabinet

4.08 The 26-plate apparatus cabinet per ED-92185-70* (Fig. 17) is a metal cabinet with a fixed mounting frame having a hinged door in front and lift-off panel in back. It is drilled for floor mounting.

*Available in several different specifications. See ED drawing or, where available, catalog of supplies for group number.

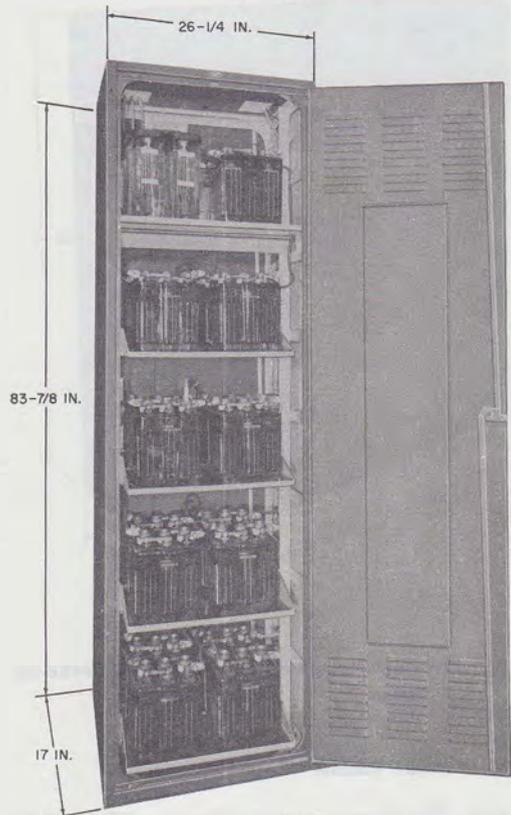


Fig. 16—45-Plate Apparatus Cabinet per ED-91981-70

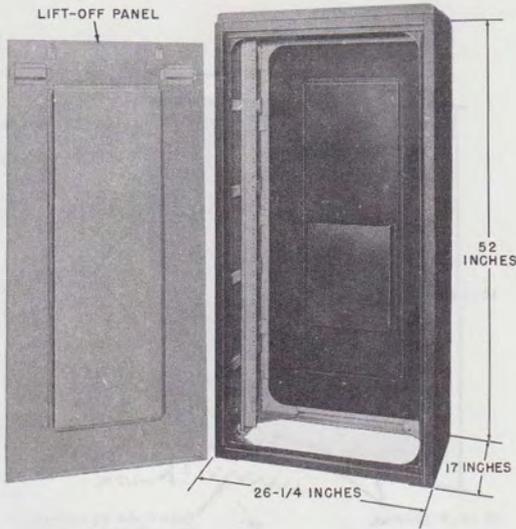


Fig. 17—26-Plate Apparatus Cabinet per ED-92185-70

5. BACKBOARDS AND BASES

173-Type Backboard

5.01 The 173A backboard (Fig. 18) is designed to mount one or two 15A apparatus mountings. The backboard is made of wood and finished in light olive gray.

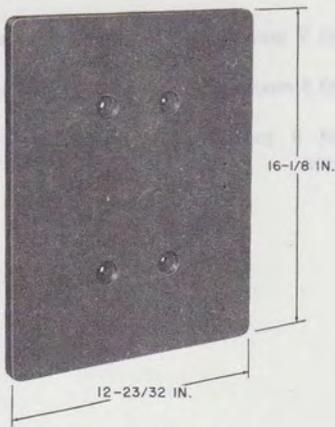


Fig. 18—173A Backboard

5.02 The 173B backboard (Fig. 19) is also finished in light olive gray and is designed to mount one 31A apparatus mounting.

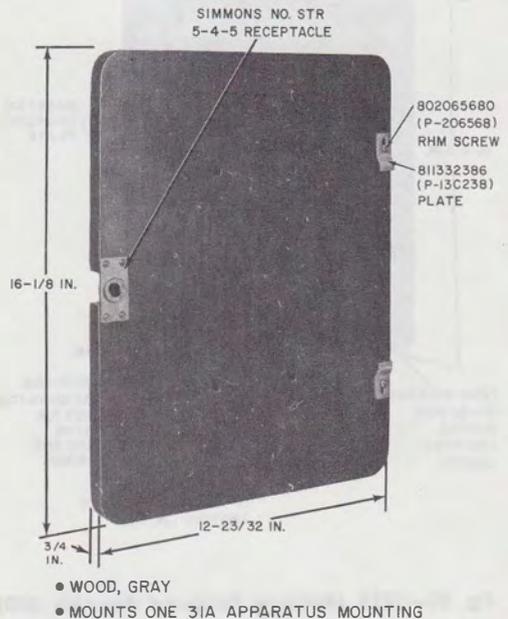


Fig. 19—173B Backboard

177A Backboard

5.03 The 177A die-cast aluminum (Fig. 20) backboard has been replaced by a fiberglass (Fig. 21) backboard. The fiberglass type requires self-tapping screws while the aluminum type requires machine screws for attachment. The 177A backboard is designed for use with the 31B apparatus mounting. A shallow dish-shaped recess provides space for mounting 66-type connecting block. The 811537976 (P-15C797) plates, drilled and tapped to permit right or left hinging of 31B apparatus mounting, may be mounted on either side to hold the gate in a open position. To adapt the 177A backboard for use with the 31A apparatus mounting, use the D-179862 kit assembly. It consists of a 177A backboard, two metal details, and two 66B1-25 connecting blocks.

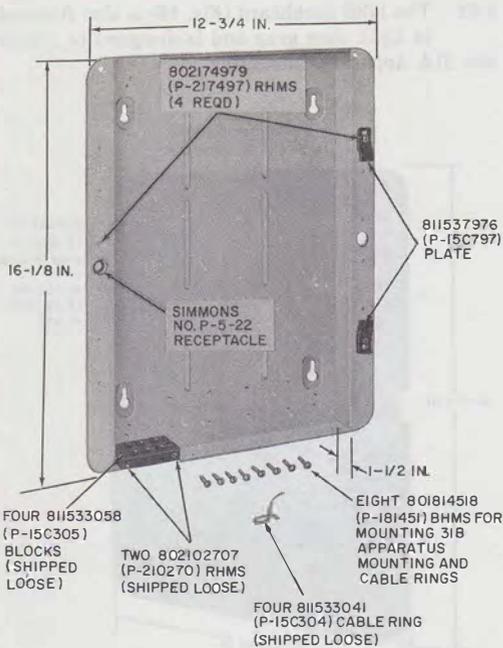


Fig. 20—177A Aluminum Backboard Assembly (MD)

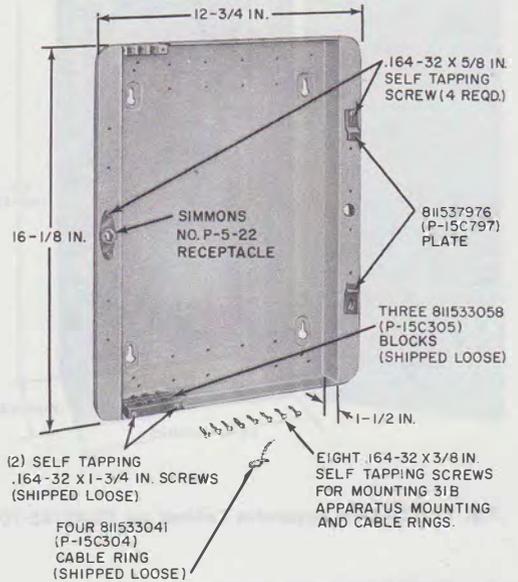


Fig. 21—177A Fiberglass Backboard Assembly

KS-5796 Type Backboard

5.04 The KS-5796, List 9 backboard (Fig. 22) is a backboard with a light olive gray finish.

- List 7 mounts one 105-type apparatus box.
- List 8 mounts two 105-type apparatus boxes.
- List 9 mounts three 105-type apparatus boxes.



Fig. 22—KS-5796, List 9 Backboard

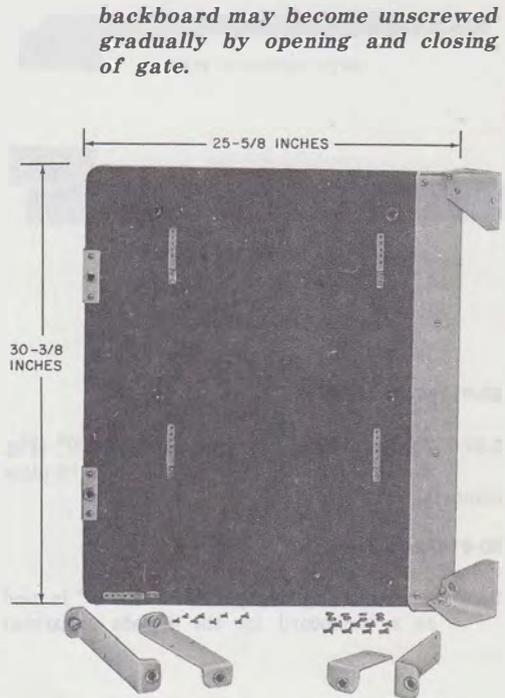
ED-69368-50 Backboard

5.05 The ED-69368-50, Group 1 backboard (Fig. 23) is designed to mount one 26A apparatus mounting and one ED-69366-50, Group 3 terminal plate assembly. To mount the terminal plate, four 824124788 (P-41K478) brackets, four 802056515 (P-205651) RHM screws, and eight 802065680 (P-206568) RHM screws must be ordered separately.

Note: Counterbored mounting holes and/or segmented butt-joined backboard could require the use of D-179860 parts (below) for strengthening and reinforcing purposes.



To avoid injury or damage resulting from falling 26A apparatus mounting, check and tighten shoulder screws before attempting to open gate. Shoulder screws used to fasten 26A apparatus mounting to end support of ED-69368-50, Group 1



- WOOD, LIGHT OLIVE GRAY
- MOUNT ONE 26A APPARATUS MOUNTING AND ONE ED-69366-50, G3 TERMINAL PLATE ASSEMBLY
- CAN BE EQUIPPED WITH ED-69368-50, G2 COVER

Fig. 23—Backboard per ED-69368-50, Group 1

5.06 The D-179860 kit (Fig. 24), designed to fit over the upper and lower edge of an ED-69368-50, Group 1 backboard, consists of two light olive gray finished, Z-shaped, 1/6-inch steel supporting brackets, and four No. 14 RHW screws. Four holes and a slot are provided in each bracket for fastening to the backboard and wall surface. These brackets may be used, as desired locally, to strengthen or reinforce existing or new backboard installations.

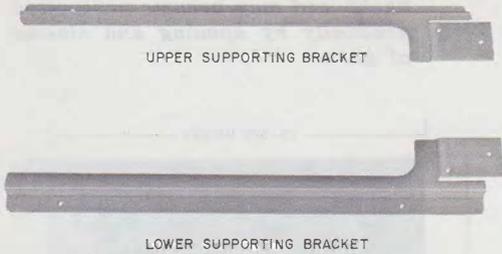


Fig. 24—D-179860 Kit

ED-91180-70 Base

5.07 The insulating base per ED-91180-70* (Fig. 25) is a wooden base for 11- and 18-plate cabinets.

ED-91472-70 Base

5.08 An insulating base per ED-91472-70* is used as a backboard for the 4-plate apparatus

cabinet or as a base for the floor-mounting stand per ED-91296-01*.

*Available in several different specifications. See ED drawing or, where available, catalog of supplies for group number.

6. FLOOR STANDS

ED-69462-50 Floor Stand

6.01 The floor stand per ED-69462-50, Group 1 (Fig. 26) is a steel floor stand designed to hold a 177A backboard or equivalent. An auxiliary gate is included for mounting a J86731D, List 1 power plant (or physical equivalent). The floor stand may be wall mounted, if desired, by means of slotted holes provided for the purpose.

Note: For unattached installation, the ED-69462-50, Group 3 floor board can be used for added stability.

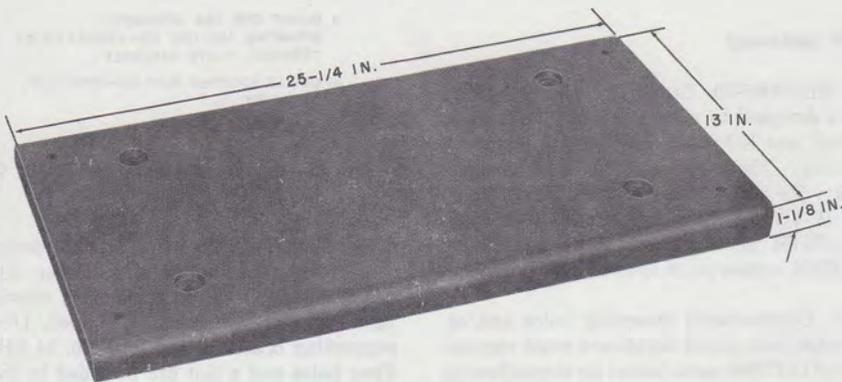


Fig. 25—Insulating Base per ED-91180-70

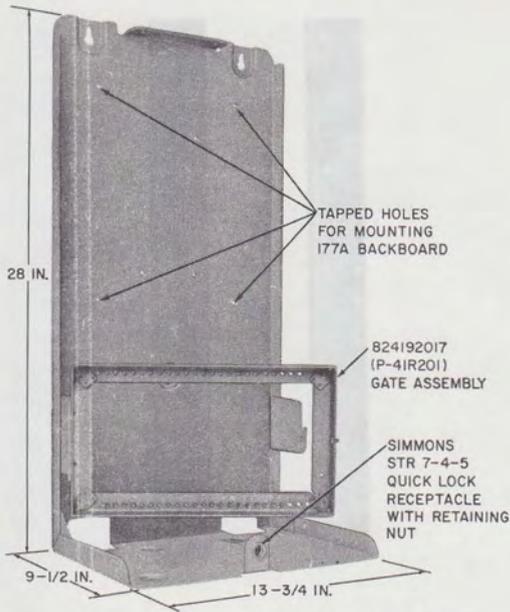


Fig. 26—Floor Stand per ED-69462-50, Group 1

ED-91296-70 Floor Stand

6.02 The floor stand per ED-91296-70† (Fig. 27) is a metal stand for mounting two 4-plate apparatus cabinets, one over the other.

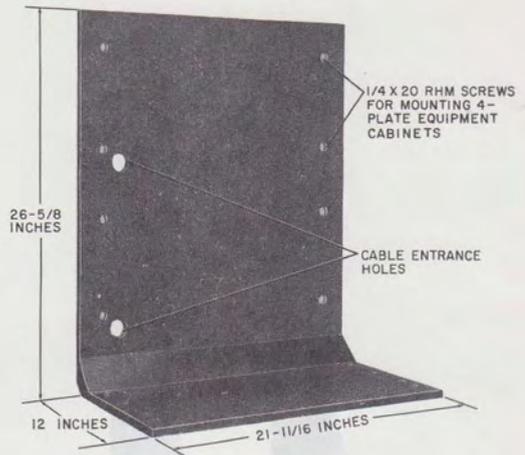


Fig. 27—Floor Stand per ED-91296-70

ED-95023-70 Floor Stand

6.03 The metal stand per ED-95023-70† (Fig. 28) has two leg assemblies used to mount one 16A apparatus mounting, or one J86731A, List 4 power plant, and may be used with the 16C apparatus mounting when redrilled locally. It is furnished with four RHM screws, four hex nuts, and four washers.

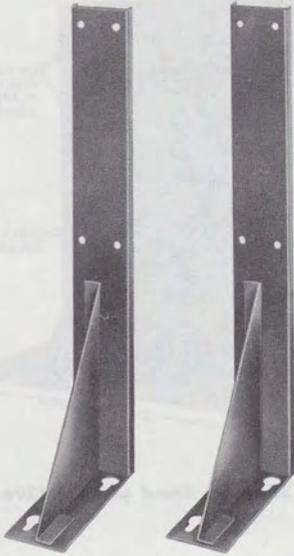


Fig. 28—Metal Stand per ED-95023-70

6.04 The auxiliary leg per ED-95023-70† (Fig. 29) has two extension leg assemblies used to mount the J86731A, List 4 power plant above the 16-type apparatus mounting.

6.05 The covers per ED-95023-70† (Fig. 30) are used to conceal the exposed portion of ED-95023-01 metal stands where appearance is important. Eight RHM screws are furnished with the covers.

†See ED drawing or, where available, catalog of supplies for group number.

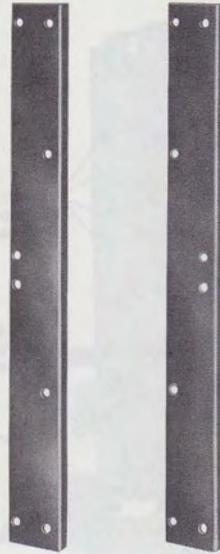


Fig. 29—Auxiliary Leg per ED-95023-70

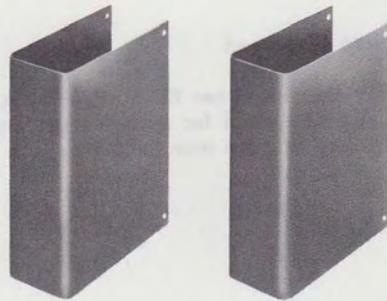


Fig. 30—Covers per ED-95023-70

7. WALL RACKS

ED-69463-50 Wall Racks

7.01 The wall relay rack per ED-69463-50, Group 1 (MD) (Fig. 31) and ED-69463-50, Group 8 (Fig. 32) are steel relay racks designed for centralized installations of key telephone equipment. They consist of two gates hinged on the right side and mounted on a steel frame. Each gate may be

swung open independently after the rack is securely fastened. Rear of frame is covered with a 3/4-inch plywood backboard for mounting cable distribution rings, connecting blocks, etc.

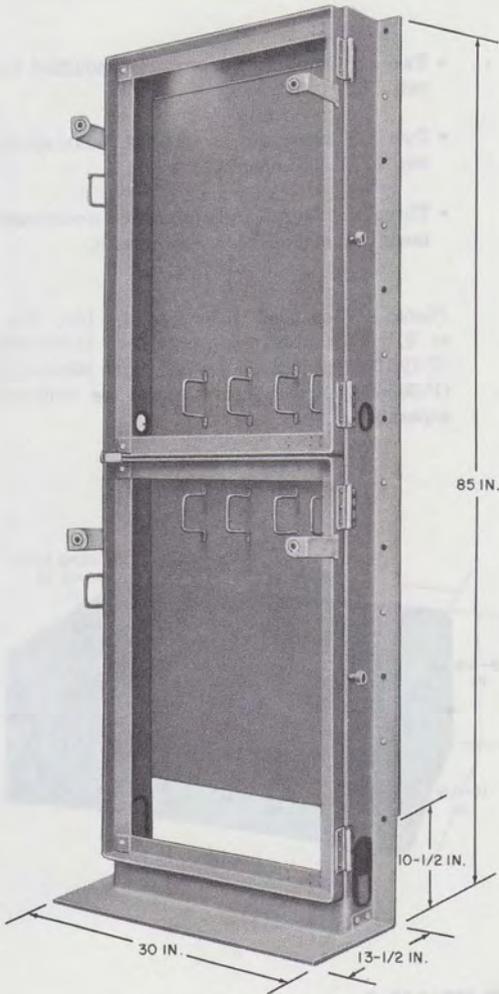


Fig. 31—Wall Relay Rack per ED-69463-50, Group 1 (MD)

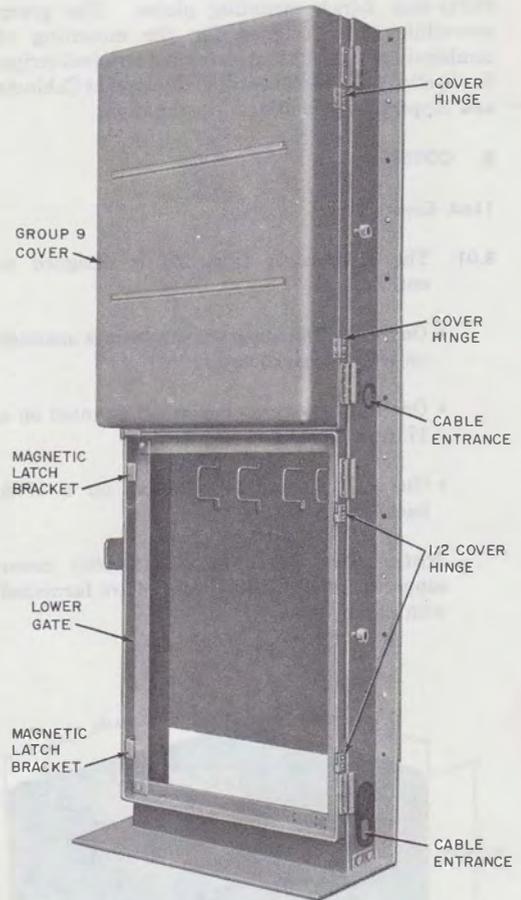


Fig. 32—Wall Relay Rack per ED-69463-50, Group 8, with One Group 9 Cover on Upper Gate

7.02 Multiple installations are possible, either back-to-back or side-by-side. In the latter arrangement, sufficient space must be left between racks to allow opening of the gates after equipment has been installed. Approximately 30 inches, measured from wall surface, are required at front of relay rack to allow full opening of gates. The relay rack weighs approximately 200 pounds unequipped. Care must be taken to ensure safe floor loading and proper anchoring. With the addition of other group assemblies, the rack has a capacity of forty 1-3/4 inch mounting plates or

thirty-four 2-inch mounting plates. The group assemblies are designed for the mounting of combinations of mounting plates and terminal strips. See Section 463-140-200 entitled Equipment Cabinets and Apparatus Mountings—Installation.

8. COVERS

116A Cover

8.01 The 116A cover (Fig. 33) is designed to enclose:

- One or two 15A apparatus mountings mounted on a 173A backboard
- One 31A apparatus mounting mounted on a 173B backboard
- One 31B apparatus mounting on a 177A backboard.

Note: Two 811910082 (P-19A008) cover supports and eight RHM screws are furnished with cover.

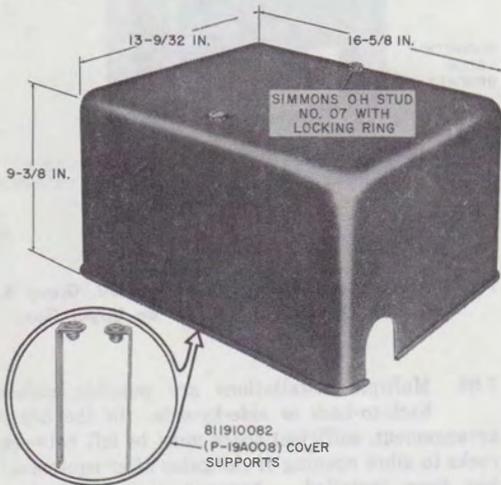


Fig. 33—116A Cover

117A Cover

8.02 The 117A cover (Fig. 34) is designed to enclose:

- One 16A or 16C apparatus mounting
- Two 31A apparatus mountings mounted on two 173B backboards
- Two 31B apparatus mountings mounted on two 177A backboards
- Three or four 15A apparatus mountings mounted on two 173A backboards.

Note: When used to enclose the 15A, 31A, or 31B apparatus mountings, two 811910082 (P-19A008) cover supports and eight 802056523 (P-205652) RHM screws must be ordered separately.

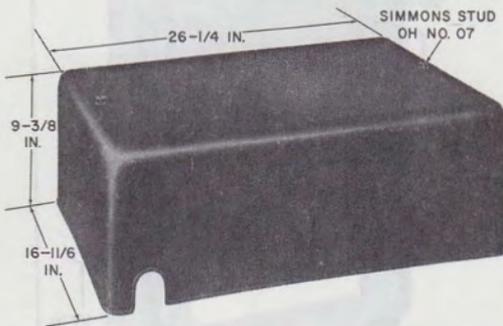


Fig. 34—117A Cover

ED-69368-50 Cover

8.03 The cover per ED-69368-50, Group 2 (Fig. 35) is designed to enclose one 26A apparatus mounting on an ED-69368-50, Group 1 or 3 backboard.

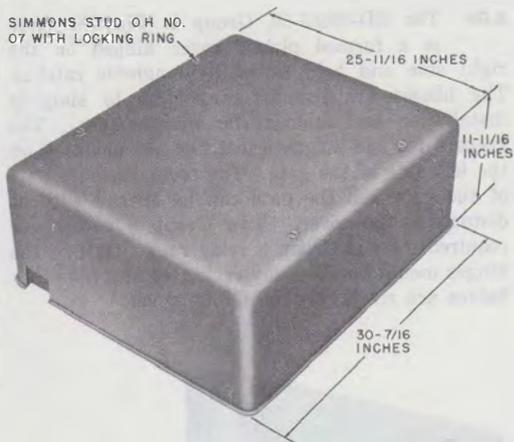


Fig. 35—Cover per ED-69368-50, Group 2

ED-69462-50 Cover

8.04 The cover per ED-69462-50, Group 2 (Fig. 36) is a fiber glass cover designed for use with ED-69462-01, Group 1 floor stand.

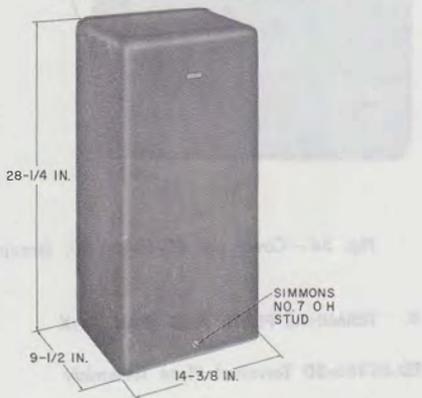


Fig. 36—Cover per ED-69462-50, Group 2

ED-69463-50 Cover

8.05 The cover per ED-69463-50, Group 6 (A&M Only) shown in Fig. 37 is a matted fiber glass cover designed to enclose one ED-69463-50 Group 1 (MD) wall relay rack. The cover is shown as it appears when assembled. It is shipped as a flat panel with top, center, and bottom panels, and must be formed on the job.

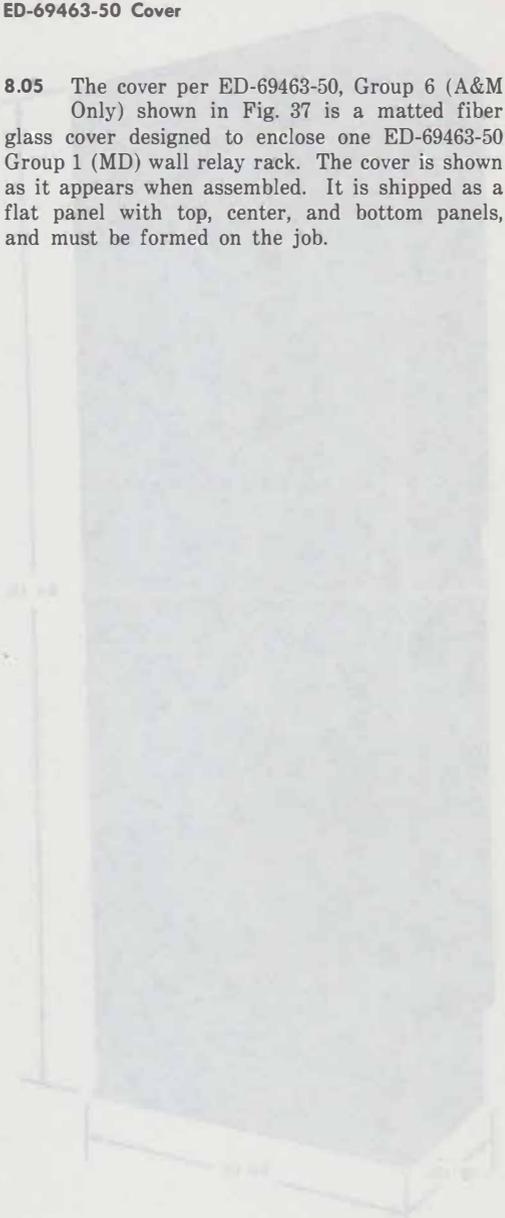




Fig. 37—Cover per ED-69463-50, Group 6 (A & M Only)

8.06 The ED-69463-50, Group 9 (Fig. 38) cover is a formed plastic cover hinged on the right side and held closed by magnetic catches. The hinges are the lift-away type to simplify installation and removal for maintenance. The keepers for the magnetic catches are mounted on the left side of the gate. The cover becomes part of the gate and the gate can be opened without disturbing the cover. Two Group 9 covers are required for one Group 8 relay rack. Half of the hinges mount on the relay rack gate and the other halves are riveted to the Group cover.

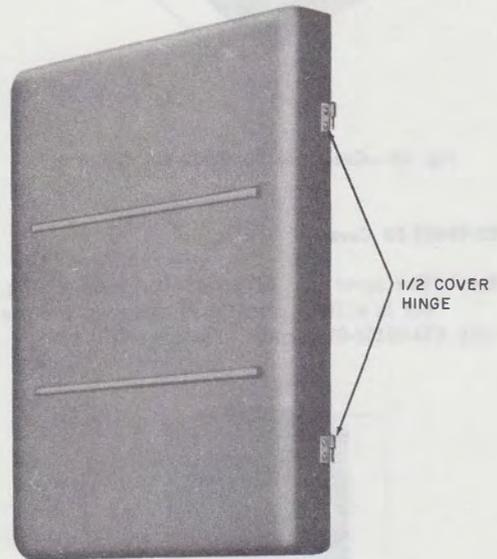


Fig. 38—Cover per ED-69463-50, Group 9

9. TERMINAL PLATE AND WALL BOX

ED-69366-50 Terminal Plate Assembly

9.01 The terminal plate assembly per ED-69366-50, Group 3 (Fig. 39) is used primarily as a distribution terminal for the 26A apparatus mounting. It has a capacity of 360 terminals which provide for wire-wrapped connections on the back and screw terminal connections on the face. This assembly fastens into a floor-supported cabinet per

ED-69366-50, onto a terminal wall box per ED-69391-50, or on a backboard per ED-69368-50.

board backboard and a cover, plus hardware needed to hold one terminal plate assembly per ED-69366-50, Group 4.

ED-69391-50 Terminal Wall Box

9.02 The terminal wall box per ED-69391-50, Group 1 (Fig. 40 and 41) consists of a particle

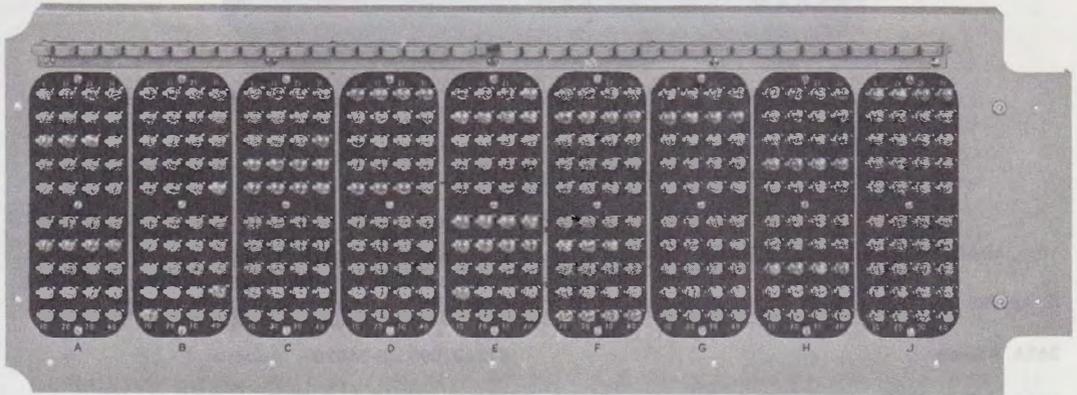


Fig. 39—Terminal Plate Assembly per ED-69366-50, Group 3



Fig. 40—Terminal Wall Box per ED-69391-50, Group 1



Fig. 41—Terminal Wall Box per ED-69391-50, Group 1 (Cover)

10. ADAPTERS, BRACKETS, AND MOUNTING BARS

hardware are supplied with the adapter but the 99-type brackets must be separately ordered.

ADAPTERS

262A Adapter

813622099 (P-36B209) Adapter

10.01 The 262A adapter is used to mount a 20-type power unit in a 16C apparatus mounting with two 615A panels using 99-type brackets (Fig. 42). All necessary screws and

10.02 The 813622099 (P-36B209) adapter (Fig. 43) consists of two extensions required for mounting one 1-3/4 by 19-inch mounting plate on 23-inch gates and relay racks.

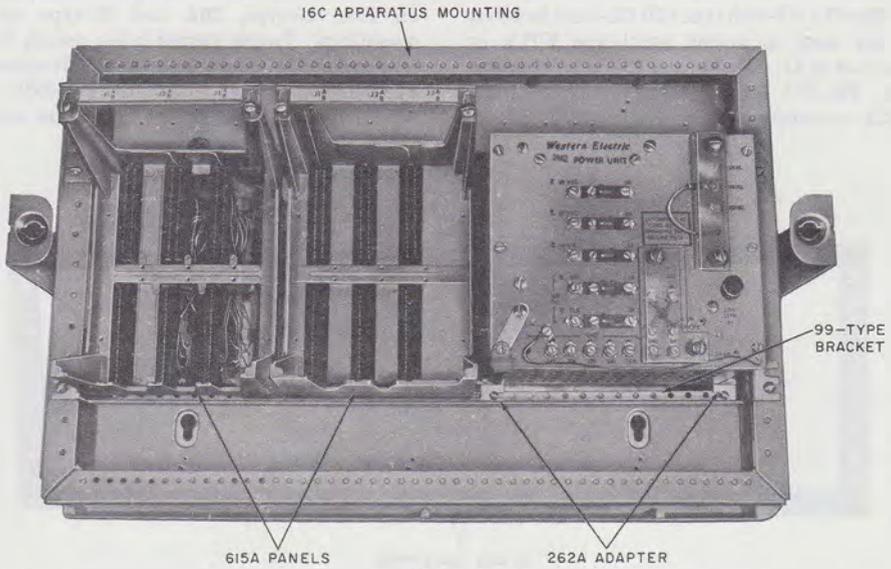


Fig. 42—16C Apparatus Mounting with 615A Panels Mounted on 99-Type Brackets and 20-Type Power Unit Mounted on 262A Adapter

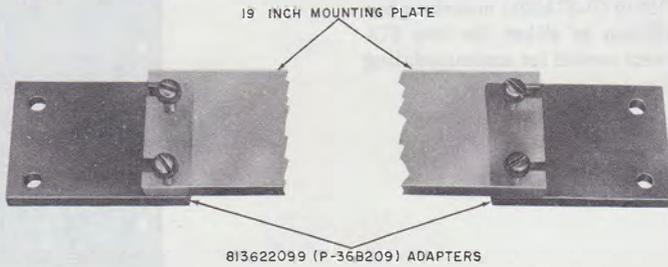


Fig. 43—813622099 (P-36B209) Adapter

BRACKETS

67-Type Bracket

10.03 The 67A (19-inch) and 67B (23-inch) brackets are used to mount panel-type KTUs on relay racks or in 11-, 18-, 26-, and 45-plate apparatus cabinets. The 67A bracket replaces the 813718236 (P-37A823) mounting bar; the 67B bracket replaces

813722048 (P-37B204) Bracket

10.04 The 813722048 (P-37B204) bracket (Fig. 45) is used to mount angle-bracket type KTUs on 15A, 16-type, 26A and 31-type apparatus mountings. Twelve tapped holes permit front and rear mounting of single- and double-space KTUs. Furnished with four 803535012 (P-353501) SPLHM screws for attaching to the apparatus mounting.

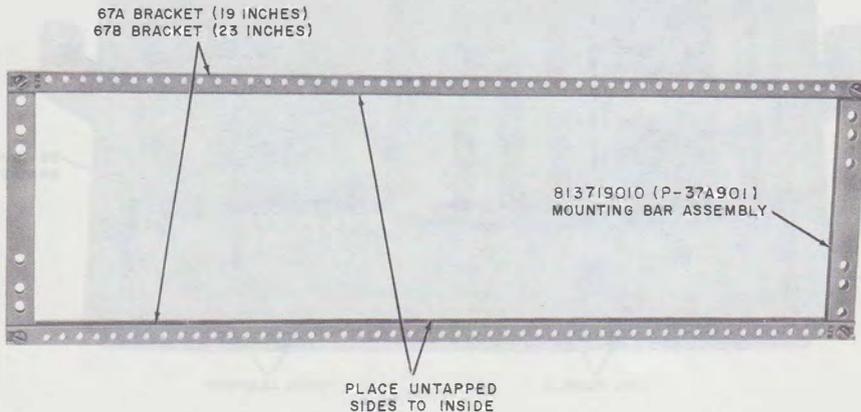


Fig. 44—67-Type Brackets for Mounting Panel Type 200-Series Key Telephone Units

the 813715026 (P-37A502) mounting bar (see Fig. 44).

Note: Frames, gates, or mountings drilled on 1-inch centers for 2-inch mounting plates require an 813719010 (P-37A901) mounting bar assembly in addition to either the two 67A or two 67B brackets needed for accommodating panel-type KTUs.

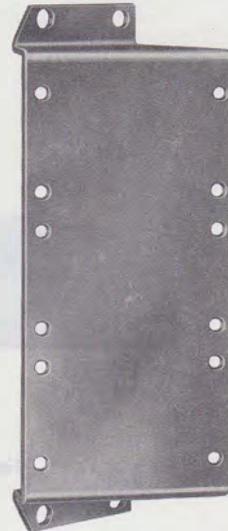


Fig. 45—813722048 (P-37B204) Bracket

ED-69366-50 Bracket

10.05 The bracket assembly per ED-69366-50, Group 2 (Fig. 46) has two wheel-equipped support plates needed to install a 26A apparatus mounting on the floor or in the floor-supported cabinet per ED-69366-50, Group 1. Eight RHM screws are furnished with the assembly. Nylon wheels are replaceable as Simmons Fastener Corp. Springlock Roller Assembly G-1300A-1343.

MOUNTING BARS**811238245 (P-12C824) Mounting Bar**

10.06 The 811238245 (P-12C824) mounting bar has slotted ends and can be used as a substitute for 67B brackets in 11-, 18-, 25-, and 45-plate apparatus cabinets.

813538733 (P-35C873) Mounting Bar

10.07 The 813538733 (P-35C873) mounting bar (Fig. 47) has two bars needed to mount one or two 811331131 (P-13C113) frame assemblies (31A apparatus mounting less welded hinge and fastener details) on a 23-inch wide relay rack. It is furnished with four 803534468 (P-353446) RHM screws.

ED-69143-70 Mounting Bar

10.08 The bent mounting bars per ED-69143-70† (Fig. 48) are used to mount angle-bracket KTUs on 23-inch relay racks and in 4-, 11-, 18-, 26-, and 45-plate apparatus cabinets.

† See ED drawing or, where available, catalog of supplies for group number.

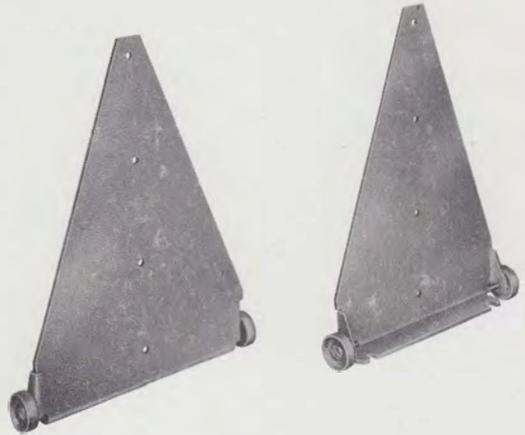


Fig. 46—Bracket Assembly per ED-69366-50, Group 2

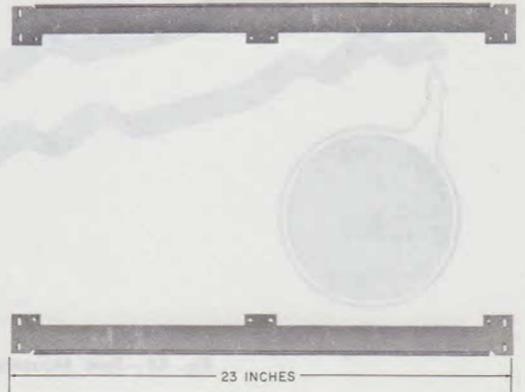


Fig. 47—813538733 (P-35C873) Mounting Bar

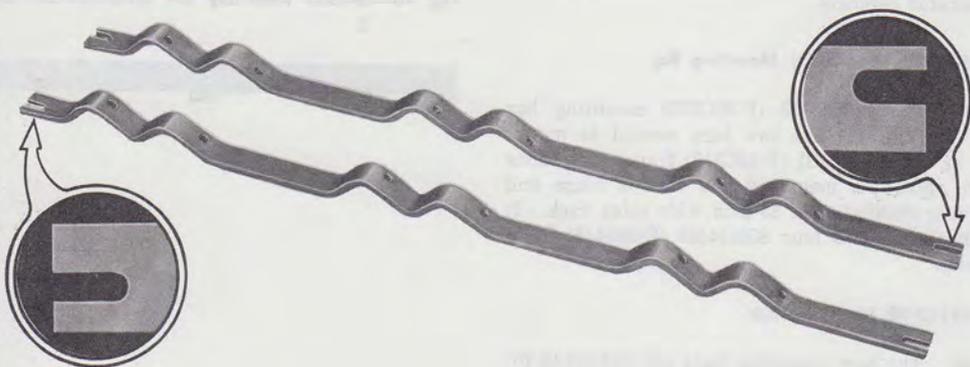


Fig. 48—Bent Mounting Bars per ED-69143-70